



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D412-698-013
Job Sheet 195200



Part No: D412-698-013

Job Qty: 1 pcs

Part Name: Cabin Door Handle - Aluminum Door



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/15/19

Job Tracking No:

Due Date: 5/29/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev: C Removed Manufacturing 05-11-06 JLM IPP Rev:D change to rev D ECN
1104 08-01-28 DD

Ship Via:

order 16425.

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	1 pcs	5/29/19	5/29/19	0.00 0.00	Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	
						Packaging 1 - 31	
						Packaging 1 - 32	
						Packaging 1 - 33	
						Packaging 1 - 34	
						Packaging 1 - 35	
						Packaging 1 - 36	
120	QC 4	1 pcs	5/29/19	5/29/19	0.00 0.00	QC 4 - 28	
						QC 4 - 58	
						QC 4 - 69	
						QC 4 - 9	
						QC 4 - 46	

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Container No: S184756

Part: D412 - 698 - 013

Job No: 195200

Serial No/Batch: S184756

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92 - 43 Issue 6

FAA STC SR014461

Fg022

MAY 28 2019

DAS
69
9-89

010034

130 Packaging 3-1 - Stock - B4B 1 pcs	5/29/19	0.00 0.00	QC 4 - 68	
			QC 4 - 72	DAS
			Packaging 3 - 1 - B4B	69
			Packaging 3 - 2 - B4B	9-89
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B 1 pcs	5/29/19	0.00 0.00	DC - 1 - B4B	21
			DC - 2 - B4B	9-89
140 QC 21 - FG 1 pcs	5/29/19	0.00 0.00	QC 21 - FG - 21	
			QC 21 - FG - 70	DAS
			QC 21 - SA - 53	21
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - (Identify as per dwg & Stock Location: _____) 135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-013 CHG001 140 - (QC21- Final Inspection - Work Order Release)				

DAS
21
9-89
DAS
21
9-89

MAY 30 2019

MAY 30 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3203-1	Handle	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5151928
D3220-041	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5114838
D3220-042	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5148992
D3220-3	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5179313
MS21042L4	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5158232
MS24694-S98	Screw	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5131197
NAS1149D0463J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5158535

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3203-1	4	30	0
	D3220-041	1	4	0
	D3220-042	1	4	0
	D3220-3	2	7	0
	MS21042L4	8	2,840	0
	MS24694-S98	16	147	0
	NAS1149D0463J	8	3,889	0

Part Specifications

Specifications could not be found.

Plex 5/15/19 3:34 PM Dart.Renwick.Jennifer